xebec

xebec

BGX Biostream™

MONETIZE YOUR BIOGAS!

Introducing Xebec's New Biogas Upgrading Solution

Table of Contents

BGX Biostream[™]

We did it!	P. 4
The 3 Development Principles	P. 5
Service Network	P. 12
Technical Specifications	P. 16
Get your BGX Biostream™	P. 20



Biogas projects have been taking off all over the world.

Despite the growing number of projects, small-scale plants still have limited options. Most available systems are simply not viable for farms, small biogas plants, wastewater treatment plants, etc. Xebec engineers have been working for years to develop a system that could meet the needs of small-scale biogas upgrading plants while still incorporating all of Xebec's PSA advantages.

Process up to

SCFM per unit

Reducing the size of the biogas upgrading system to fit into a 40' mobile container was part of the challenge.

Incorporating technology that could automate most of the biogas upgrading and maintenance processes,

making it expandable

ensuring that it delivered reliable, high-performance results & had the lowest life-cycle cost in the industry was even harder, but...

We did it!

*Up to 450 NCMH per unit

BGX Biostream[™] The 3 Development Principles

Reliable & Robust

The second

11 PM

Maximize Revenues Simple, Flexible & Scalable

17

Reliable & Robust

Over 15 million hours of commercial operation

of our PSA in full-scale applications in more than 15 countries worldwide

Single-stage PSA upgrading plant suitable for flows between 55 and 280 SCFM*.





* 90 and 450 NCMH.

Xebec's **Core Technologies**

Xebec's rotary valve and highly efficient adsorbent technology set this system apart from other biogas upgrading solutions.



Continue producing upgraded biogas even when impurity levels change.

Our fast-cycle rotary valve automatically adjusts to keep your **BGX** Biostream[™] always running to maximize profitability.

Change in feed impurity level

Automatic valve adjustment Continuous operation

Simple, Flexible & Scalable

Modularized, skidded and fully containerized units that are quick and easy to install

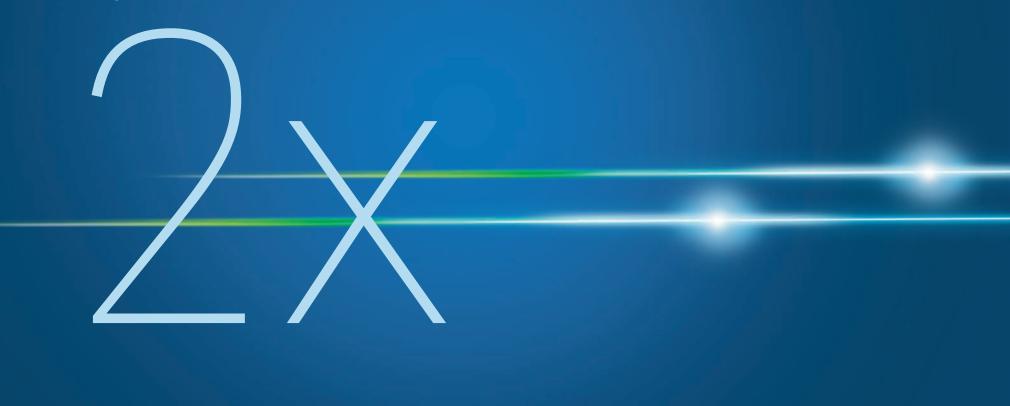
"Press start and go" mindset Fully automated processes Small footprint

Minimal maintenance



Got more biogas? Easily expand your production facilities.

The **BGX** Biostream[™] adapts to your production levels. You can even add on a second PSA system without breaking the bank.



No wait time

We can deliver and "install" a **second PSA** in your existing **BGX** Biostream™ on demand!

xebec

TMAL

PSA2-PSA1-

開けた

CSN Cleantech Service Network

BAR

Our Fast-Growing Service Network Across North America

BGX Biostream[™] installation, monitoring and maintenance services from a fast-growing service network

More than **20 acquisitions** planned over the next 36 months

Physical presence on both the East & West Coast

Engineers stationed near each plant for fast and reliable service

12

Ready-Made Solution: **3 ways** to take advantage of our service network

Service Level

Basic Support Remote monitoring and surveillance of your equipment Off-site activity supervision 24/7 online & phone support



On-Site Supervision Remote monitoring and surveillance of your equipment Off-Site activity supervision 24/7 online and phone support

On-site supervision by our field engineers Process optimization



Fully Managed Service

Remote monitoring and surveillance of your equipment Off-Site Activity supervision 24/7 online and phone support

+ 0r

On-site supervision by our field engineers Process optimization

÷

Annual managed/preventive services

۰.

Unscheduled service trips

Spare parts inventory management

Maximize Revenues

Producing upgraded biogas can be challenging.

That's why our focus has been on:

Finding the right components Lowering the life-cycle cost/determining the best CAPEX/OPEX ratio Reducing power consumption

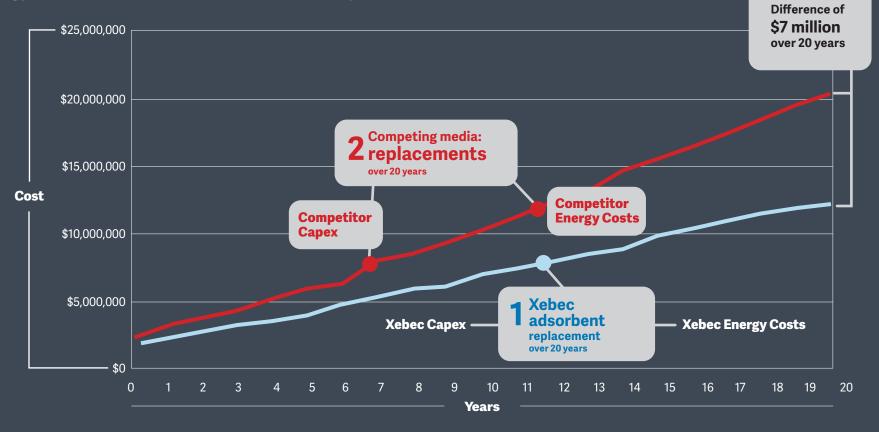


Maintain the lowest life-cycle cost



Demonstrating the Low Life-Cycle Cost of Xebec's PSA System

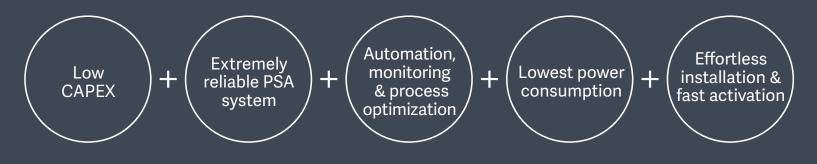
Cost-comparison analysis of competing non-PSA technologies - Capex, energy costs and media replacement over 20 years



BGX Biostream™

Technical Specifications

Profitability Equation



Your biogas upgrading strategy just got a lot more profitable.

	BGX Biostream™	BGX Biostream™+*
Capacity (NCHM & SCFM)	90-225 NCMH / 55-140 SCFM	90-450 NCMH / 55-280 SCFM
Purity	97+ %	
Methane Recovery	98.5+ %	
Power Consumption (Including inlet blower and dehydratation)	30-55 kW	40-110 kW
Lifetime Reliability	+20 years	
Delivery Pressure**	6+ BARG / 90+ PSIG	
Turn Down	40% - 100%	20% - 100%
Control System	FULLY AUTOMATED	
PSA Adsorbent Lifetime	+10 years	
Local Area Network (eWON-Tablet Access to control system)	Included	
Remote Access to SCADA	Included	
Fully Containerized Solution	Yes	
Noise Level	<85 dB @ 3ft	
Ambient Automatic Temperature Control Inside Container	Included	
Gas Analyzer for Process Control	CH_4 , CO_2 , O_2 , H_2S , H_2O (product and inlet gas)	
Gas Flow Meters	Inlet gas, RNG and tail gas	
Instrument Air	Included	
Water Chiller Package***	Included	
H ₂ S Removal Unit****	Included	
VFD for All Rotary Equipment	Included	
Interconnection Piping and Electrical	Included	
Transportation, Installation, Commissioning/Startup and Testing	Included	

*BGX Biostream containers can be run in parallel for larger capacity

**RNG Booster compressor can be offered up to +4000 PSIG. Gas dryer can be provided with product compression.

***Chiller and H_2S Polish installed outside of container.

****Bulk H_2 S removal can be offered as an option.

BGX Biostream[™]

Technical Specifications



BGX Biostream[™]

30-55kW

BGX Biostream+™

55-280 SCFM per unit

40-110 kW 20-100[%]

PROCESSING CAPACITY

55-140 SCFM

per unit

*90-225 NCMH per unit

POWER **CONSUMPTION** **TURN DOWN**

40-100%

PROCESSING **CAPACITY**

*90-450 NCMH per unit

POWER CONSUMPTION **TURN DOWN**

97+[%]

BIOGAS PURITY

98.5+[%] METHANE

RECOVERY

20+ years

LIFETIME RELIABILITY **10+** years

PSA **ADSORBENT** LIFETIME

<85 db@3ft

NOISE LEVEL

Thinking large-scale?

ebec

ebec

rebec

Discover our tailor-made solutions, talk to our expert.

North America **13 installations** 21,180 NCMH / 13,195 SCFM Europe 26 installations 5,618 NCMH / 3,499 SCFM

0

Asia 6 installations 2,504 NCMH / 1,551 SCFM



Don't let the **energy revolution** pass you by

Get your **BGX** Biostream[™] now!

Canada

United States

Xebec Adsorption Inc.

730 Industrial Blvd. Blainville, QC J7C 3V4

1-877-469-3232

Jilleu States

Xebec Adsorption USA, Inc.

14090 Southwest Freeway Suite 300 Sugarland, TX 77478

1-877-469-3232

Italy

Xebec Adsorption Europe

SRL Corso Sempione 5/A – 21013 Gallarate (VA), Italy

+39-0331-021811

China

Xebec Adsorption (Shanghai) Co., Ltd.

Block 5, No. 5 Jiang Tian Dong Road Songjiang Industrial Zone 201613 Shanghai

T. +86-21-3352-8700 F.+86-21-3352-8725 xebecinc.com.cn