

**bio.  
aire**



**Breathes life back into water**

**Technology & Cases**



bio.aire

**Bio-Aire<sup>TM</sup> Technology**

## KEY PRINCIPALS

Making bubbles as small as possible with sound, oscillating airflow and fine bubble diffusers

Increasing the retention time of bubbles in the water by increasing travel time through the system using baffles

Increasing barometric pressure in the unit to improve oxygen transfer efficiency

Fixed film Bio Carrier using BIOCHAR as the carrier, 1gram of BIOCHAR = 1000m<sup>2</sup> of Area for bacterial growth – this will assist in nutrient removal

All this is achieved with minimal power consumption & maintenance and operation costs!

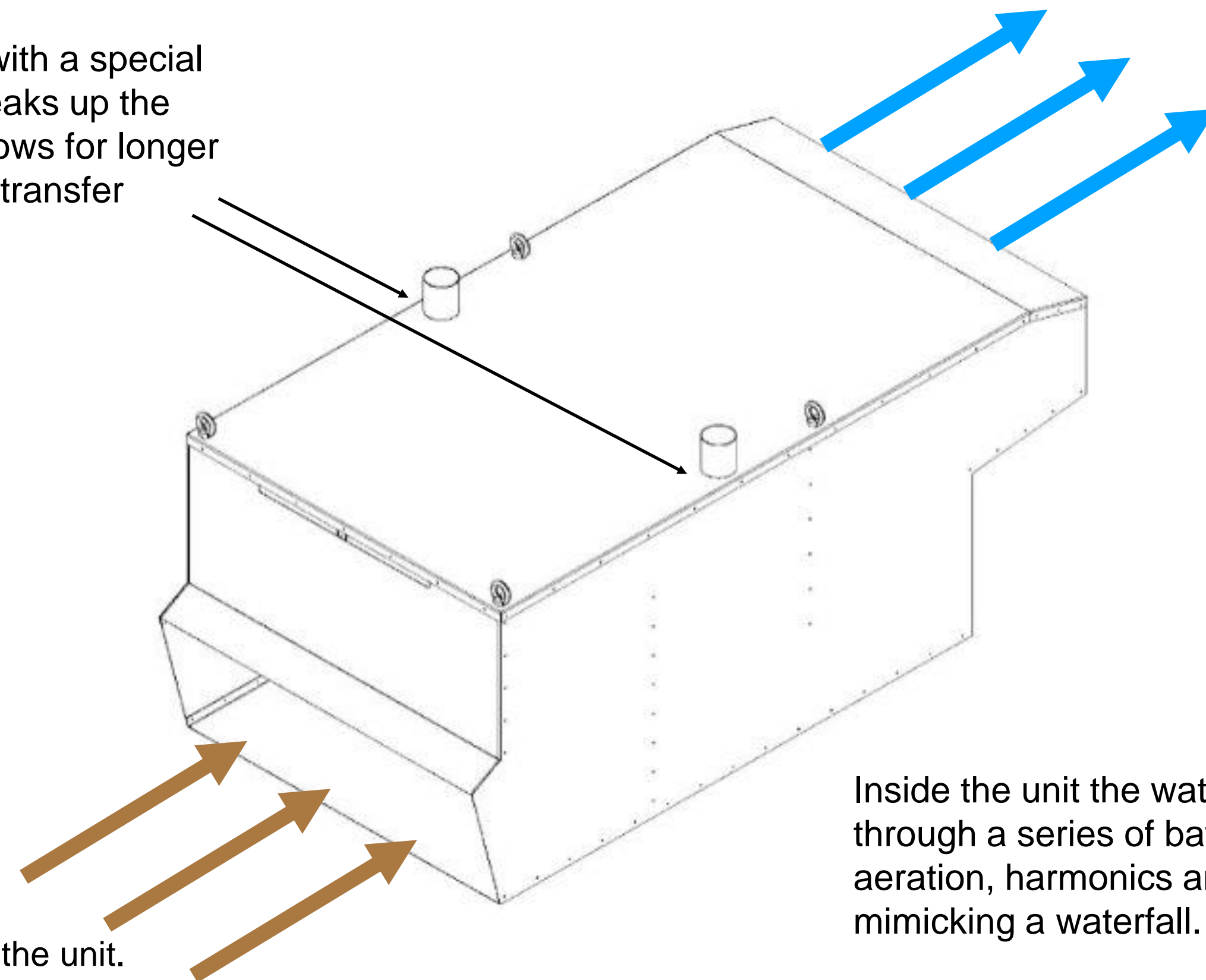


# Proprietary technology



**BIO-AIRE's patented design mimics a river's natural aeration, moving and cleaning ability.**

The air supply is oscillated with a special harmonic oscillator. This breaks up the bubbles in the water and allows for longer retention and better oxygen transfer efficiency.



High volumes of aerated water are discharged and create flow similar to a river, which naturally enhances biological action to clean and treat the polluted water source.

Inside the unit the water is mixed and aerated through a series of baffles, fine bubble aeration, harmonics and high pressure, mimicking a waterfall.

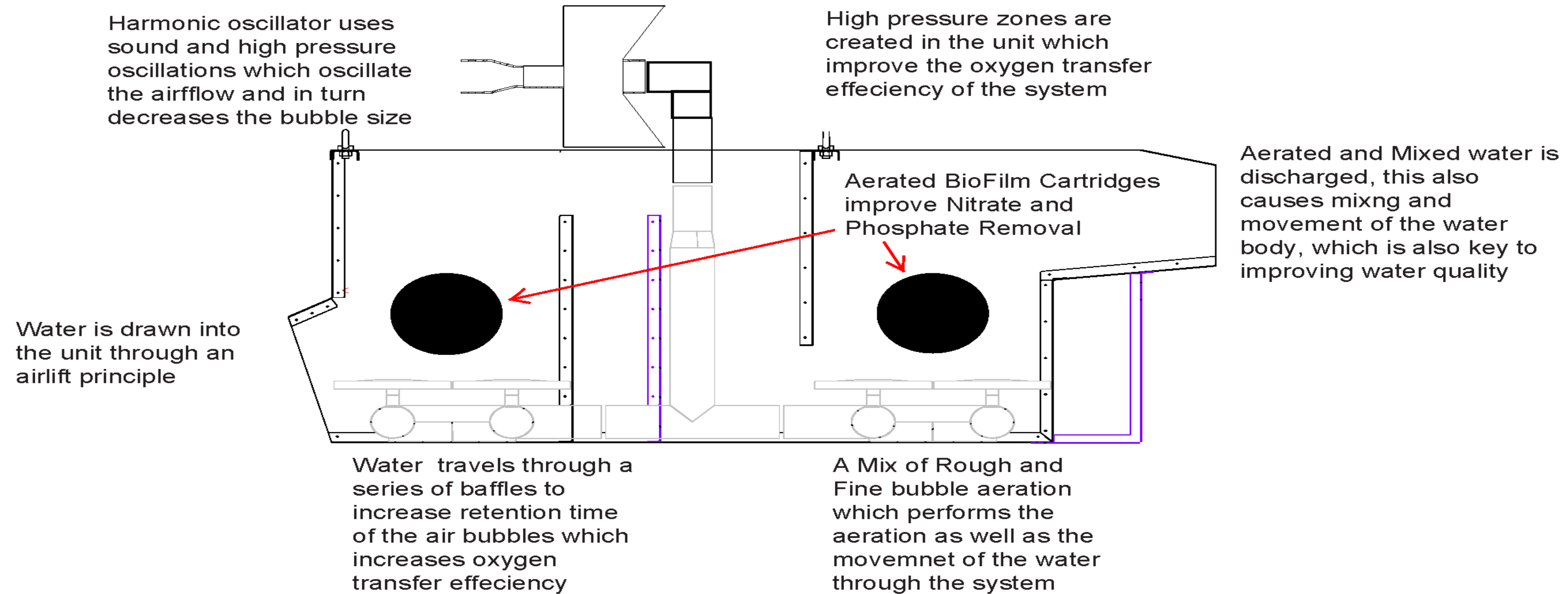
Water is drawn into the unit.



# Proprietary technology



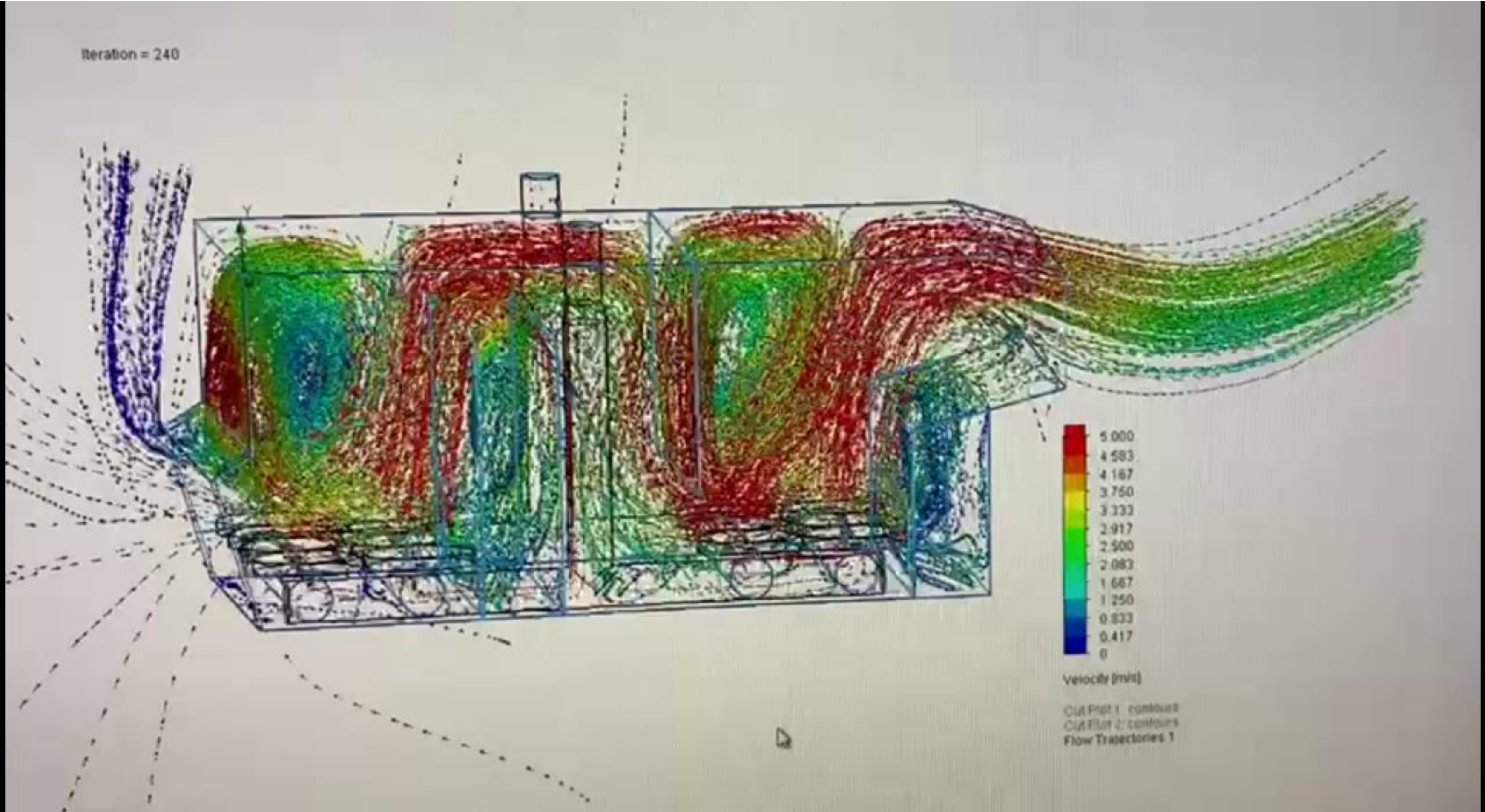
BIO-AIRE's patented design mimics a river's natural aeration, moving and cleaning ability.





# Technical Specifications

bio.aire



Flow = 4 to 3 m / s



# Technical Specifications



TECHNICAL DATA SHEET		DATE:		06 October 2020
		<b>3kw</b>	<b>6kw</b>	
<b>POWER CONSUMPTION</b>	<i>RATED</i>	3	6.0	KW
<b>AIR SUPPLIED TO AERATOR</b>		250	500	M3/HOUR
<b>SOTR</b> <b>(OXYGEN TRANSFER RATE)</b>				
KG OF O2 PER HOUR PER UNIT		13.74	27.47	KG/HOUR
KG OF O2 PER 24 HOUR CYCLE		329.66	659.31	KG / DAY
<b>SAE</b> <b>(AERATION EFFECIENCY)-(kgO2/KWhour)</b>				
SAE		4.58	4.58	KG02 / KW HOUR
<b>MIXING EFFICIENCY</b>				
LITRES OF WATER MIXED PER KW				
LITRES MOVED PER HOUR		950 400	1 425 600	LITRES / HOUR
LITRES/KW		316 800	237 600	LITRES / KWH

# Bio-Aire™ Case Studies



# Test Case Validation

## Gwaing WWTW

bio.aire

Before



After



# Gwaining WWTW



## Ammonia -94%

16.6 mg/l



0.985 mg/l

*Below the 6 mg/l  
discharge limit*

## Phosphates -81%

12.7 mg/l



2.41 mg/l

*Below the 10 mg/l  
discharge limit*

## Suspended Solids -99%

152 mg/l



1 mg/l

*Below the 25 mg/l  
discharge limit*

## Chemical Oxygen Demand -94%

293 mg/l



17 mg/l

*Below the 75 mg/l  
discharge limit*



# Albertinia WWTW

## Nitrates – down 80%

bio.aire

Before



After





# Langebaan WWTW

## Nitrates Down 80%

bio.aire

Before



After





# About us

**Khubeka Construction is a Civil & Building Company established in June 2001.** We specialise in construction of water retaining structures, sewage and water treatment works. During 2016 while constructing a waste treatment works, we saw a need for a cost effective and efficient water aeration system, from 2016 to 2019 we developed our unique water treatment system and in 2020 began commercialising and selling the units.

Bio Aire was borne out of seeing an inherent need to develop a water treatment system for the South African environment, although we designed our system for the harsh South African conditions it is also well suited for use worldwide.

Many of the current treatment systems are too complicated to operate, are power intensive and are prone to costly breakdowns and maintenance, which in most instances leads to water treatment systems not being used correctly or not being used at all.

Bio – Aire is unique in that it is cost effective, efficient, easy to operate and deploy and can be maintained and operated at an 80% reduced cost versus similar systems.

We are currently a Level One BBBEE Contributor.

## Mark Rennie

- Designer of Bio Aire
- Contracts Manager

## Irwin Ross

- Water Retaining Structures, Wastewater Works Specialist
- Contracts Manager

## Gareth Rennie

- Water Retaining Structures, Wastewater and Water Works Specialist
- Contracts Manager

## CONTACT DETAILS:

### Mark Rennie

Tel: 044 874 1584

Cell: 082 888 5778

Email: [mark@khubeka.co.za](mailto:mark@khubeka.co.za)





bio·aire

Thank You